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## **Studies in Macrolide Synthesis: A Stereocontrolled Synthesis of a (9S)-Macrolide Intermediate for Oleandomycin Using Chiral Boron Reagents.**

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**Abstract:** The  $(9S)$ -macrolide 1 ( $P = TBS$ ) was prepared in 14 steps (5% yield) with 63% overall ds starting from the ethyl ketone  $(S)$ -2. The C<sub>1</sub>-C<sub>7</sub> and C<sub>8</sub>-C<sub>13</sub> segments, 3 and 4, were obtained *via* boron enolate aldol reactions mediated by  $(+)$ - and  $(-)$ - $($ Ipc) $\frac{1}{2}$ BOTf, respectively.

Aldol reactions of chiral boron enolates are useful for the enantio- and diastereoselective synthesis of the characteristic polypropionate segments of macrolide antibiotics.<sup>1</sup> Until now, this approach has largely relied upon the use of a suitable chiral auxiliary attached to a propionate enolate or equivalent.<sup>1,2</sup> We have recently adopted an alternative strategy using the easily prepared chiral boron reagents, (+)- and (-)-disopinocampheylboron triflate, to control enolization stereoselectivity and the enolate  $\pi$ -face selectivity in aldol reactions of both achiral<sup>3</sup> and chiral<sup>4</sup> ethyl ketones with aldehydes. We now report an application of this methodology in the synthesis of the 14-membered macrolide  $\mathbf{1}$  (P = TBS), an intermediate in a projected synthesis of the clinicallyimportant antibiotic oleandomycin.<sup>5,6</sup> In this synthesis (Scheme 1), six of the ten stereogenic centres in 1 are controlled by two reagent-controlled aldol reactions of the *same* chiral ethyl ketone (S)-2.



**Scheme 1** outlines our retrosynthetic analysis of the (9S)-macrolide **1,** involving disconnection to the C<sub>1</sub>-C<sub>7</sub> and C<sub>8</sub>-C<sub>13</sub> stereopentad segments 3 and 4. These should be available in turn from the  $\beta$ hydroxyketones 5 and 6, both of which can be obtained<sup>4b</sup> by *syn*-selective aldol reactions of the ethyl ketone  $(S)$ -2 using reagent control from  $(+)$ - and  $(-)$ -diisopinocampheylboron triflate ((Ipc)<sub>2</sub>BOTf), respectively.

The synthesis of the (9S)-macrolide **1,** starting from the ethyl ketone (S)-2 (97% ee),7 is shown in **Scheme 2** and outlined below.

The syn-syn aldol isomer 5 (SS),<sup>4b,8</sup> required for the C<sub>1</sub>-C<sub>7</sub> segment 3, was prepared in enantiomerically pure form *via*  $(+)$ -(Ipc)<sub>2</sub>BOTf mediated enolisation of  $(S)$ -2 giving the corresponding Z enol diisopinocampheylborinate 7, followed by addition of methacrolein. Similarly, the *syn-anti* aldol isomer 6  $(SA)$ ,<sup>4b</sup> required for the C<sub>8</sub>-C<sub>13</sub> segment 4, was prepared *via*  $(-)$ -(Ipc)<sub>2</sub>BOTf mediated enolisation of (S)-2 giving the Z enol diisopinocampheylborinate 8, followed in this case by addition of crotonaldehyde. This led to 90% diastereoselectivity for  $7 \rightarrow 5$ ,  $[\alpha]_D^{20} = +46.3^\circ$  (c 4.0, CHCl<sub>3</sub>), and 89% diastereoselectivity for  $8 \rightarrow 6$ ,  $\lbrack \alpha \rbrack_{D}^{20}$  = +27.2° (c 6.3, CHCl<sub>3</sub>), where chromatography on silica gel allowed separation from the minor syn isomers.

For a *rapid* synthesis of the  $C_1 - C_7$  segment 3 from the methacrolein aldol adduct 5, we desired stereoselective alkene hydroboration and ketone reduction to set up the stereogenic centres at  $C_3$  and  $C_6$ . We anticipated from related studies<sup>9</sup> that this should be possible in a one-pot reaction of 5 with the sterically demanding borane (+)-(Ipc)<sub>2</sub>BH.<sup>2b,10</sup> Thus, treatment of 5 with (+)-(Ipc)<sub>2</sub>BH (3 equiv, Et<sub>2</sub>O, 2 h), followed by oxidative workup (mCPBA), gave only two out of the four possible triols by HPLC analysis. These were the desired triol 3<sup>8</sup>,  $[\alpha]_D^{20}$  = +9.3° (c 2.3, CHCl<sub>3</sub>), and the epimeric triol at C<sub>6</sub>, which were obtained in a ratio of 92:8 and in 68% yield. The five contiguous stereogenic centres spanning  $C_2 - C_6$  in oleandomycin were thus efficiently set up in only two steps from  $(S)$ -2.

The synthesis of the  $C_8 - C_{13}$  segment 4 required a selective reduction of the ketone in the crotonaldehyde aldol adduct 6, *i.e.*  $6 \rightarrow 9,11$ -syn diol 9. This was accomplished with  $\geq 97\%$  ds (single isomer by 250 MHz <sup>1</sup>H NMR) and 79% yield by LiBH<sub>4</sub> reduction of the dibutylboron aldolate derived from reaction of 6 with <sup>n</sup>Bu<sub>2</sub>BOMe.<sup>11</sup> Next, a three-step sequence of *(i)* bis-TBS protection with 'BuMe<sub>2</sub>SiOTf, *(ii)* debenzylation using lithium di-tert-butylbipheny112 in THF, and *(iii)* Swem oxidation (warming from -78 "C! only as far as -23 'C after addition of Et3N, to avoid g-elimination), provided the aldehyde **10** in readiness for stereoselective methyl addition at  $C_{13}$ . We required the Felkin-Cram adduct, and, of a number of reagents screened, MeMgCl gave both the highest yield and highest stereoselectivity. Thus, addition of MeMgCl to 9 at low temperature (-100 °C) gave the desired (13R) alcohol  $4^8$ ,  $[\alpha]_D^{20} = +5.3^\circ$  (c 3.6, CHCl<sub>3</sub>), with 88% diastereoselectivity and in 73% yield from 9. This completed the construction of the five stereogenic centres spanning  $C_9 - C_{13}$  in six steps from (S)-2.

Protection of the C<sub>13</sub> hydroxyl in 4 as the BOM ether and subsequent ozonolysis gave the aldehyde 11 (92%),  $[\alpha]_{D}^{20} = -1.9^{\circ}$  (c 9.0, CHCl<sub>3</sub>), in preparation for coupling with a nucleophilic C<sub>1</sub>-C<sub>7</sub> fragment derived from 3. Based on our previous studies,<sup>5a</sup> we chose to convert 3 into the known phenyl sulphoxides 12. This was achieved by a straightforward five-step sequence in 73% overall yield: *(i)* selective tosylation of the primary hydroxyl; *(ii)* acetonide formation; *(iii)* hydrogenolysis of the benzyl ether; (iv) displacement of the tosylate by LiSPh; (v) NaIO<sub>4</sub> oxidation to the sulphoxides 12 (identical in all respects with that made previously<sup>5a</sup>).

Coupling of the C<sub>1</sub>-C<sub>7</sub> and C<sub>8</sub>-C<sub>13</sub> segments was achieved by lithiation of 12 (LDA, 2.2 equiv, DME,  $-78$  °C) followed by addition of the aldehyde 11. This led to a complex mixture of adducts 13 in 84% yield, which were not separated.<sup>13</sup> Treatment of the adducts 13 with W-2 Raney nickel was followed by Swern oxidation and further oxidation of the C<sub>1</sub> aldehyde to the acid 14 using buffered KMnO<sub>4</sub>.<sup>14</sup> Deprotection of the BOM ether at  $C_{13}$  was then achieved by hydrogenolysis to give the required seco-acid 15 (34% overall from 13). This seco-acid was successfully macrolactonised in good yield (60%) under standard Yamaguchi conditions<sup>15</sup> to give the 14-membered macrolide,  $15 \rightarrow 1^8$ ,  $[\alpha]_D^{20} = -3.8^\circ$  (c 0.3, CHCl<sub>3</sub>).

In summary, we have achieved a short and highly stereocontrolled synthesis of an advanced macrolide intermediate for oleandomycin (14 steps from (S)-2 *via* 6 in 5% yield; 63% overall ds). This relies on two synselective aldol reactions under reagent control,  $2 \rightarrow 5$  and  $2 \rightarrow 6$ , and a novel one-pot reduction/hydroboration,  $5 \rightarrow 3$ . This work demonstrates that efficient synthesis of macrolides can be achieved using aldol reactions controlled by chiral boron reagents. Studies towards the elaboration of **1** into oleandomycin are underway.



Scheme 2 (a) (+)-(Ipc)<sub>2</sub>BOTf, <sup>i</sup>Pr<sub>2</sub>NEt, CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 3 h; H<sub>2</sub>C=C(Me)CHO, 16 h; H<sub>2</sub>O<sub>2</sub>, MeOH-pH7 buffer; (b) (-)-(Ipc)<sub>2</sub>BOTf, 'Pr<sub>2</sub>NEt, CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 3 h; (E)-MeCH=CHCHO, 16 h; H<sub>2</sub>O<sub>2</sub>, MeOH-pH7 buffer; (c) (+)-(Ipc)<sub>2</sub>BH, Et<sub>2</sub>O,  $0 \to 20$  °C, 2 h; mCPBA, 1 h; (d) TsCI. Et3N, DMAP, CH<sub>2</sub>Cl<sub>2</sub>, 20 °C, 1 h; (e) (MeO)<sub>2</sub>CMe<sub>2</sub>, PPTS, CH<sub>2</sub>Cl<sub>2</sub>,  $20^{\circ}$ C, 90 min; (f) H<sub>2</sub>, 10% Pd/C, <sup>i</sup>Pr<sub>2</sub>O, 2 h; (g) PhSLi, THF, 80  $^{\circ}$ C, 3 h; (h) NaIO<sub>4</sub>, MeOH/H<sub>2</sub>O, 20  $^{\circ}$ C, 21 h; (i) <sup>n</sup>Bu<sub>2</sub>BOMe, THF/MeOH, -78 °C, 15 min; LiBH<sub>4</sub>, -78 °C, 1 h; H<sub>2</sub>O<sub>2</sub>, 20 °C, 1 h; (j) <sup>t</sup>BuMe<sub>2</sub>SiOTf, 2,6-lutidine, CH<sub>2</sub>Cl<sub>2</sub>, -78 °C, 1 h; (k) LiDBB, THF, -78 °C, 1 h; (*i*) (COCl)<sub>2</sub>, DMSO, CH<sub>2</sub>Cl<sub>2</sub>, -78 °C, 1 h; Et<sub>1</sub>N, -23 °C, 30 min; aq. NH<sub>4</sub>CI; (m) MeMgCl, THF, -100 °C, 1 h; (n) BOMCl, <sup>1</sup>Pr<sub>2</sub>NEt, CH<sub>2</sub>CI<sub>2</sub>, 20 °C, 48 h; (o) O3, CH<sub>2</sub>CI<sub>2</sub>/Et<sub>2</sub>O, -78  $^{\circ}$ C, 5 min; Me<sub>2</sub>S; (p) LDA, 2.2 equiv, DME, -78  $^{\circ}$ C, 15 min; 11, -78  $^{\circ}$ C, 15 min; (q) W-2 Ra Ni, Et<sub>2</sub>O, 20  $^{\circ}$ C, 1 h; (r) (COCl)<sub>2</sub>, DMSO, CH<sub>2</sub>Cl<sub>2</sub>, -78 °C, 1 h; Et<sub>3</sub>N, -23 °C, 30 min; (s) KMnO<sub>4</sub>, 'BuOH, pH7 buffer, 20 °C, 30 min; (t)  $H_2$ , 10% Pd/C, EtOH, 20 °C, 1 h; (u) 2,4,6-Cl<sub>3</sub>(C<sub>6</sub>H<sub>2</sub>)COCl, Et<sub>3</sub>N, THF, 20 °C, 2 h; DMAP, PhMe, 80 °C, 3 h.

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- $7<sub>1</sub>$ *(S)-2* was prepared from (S)-(+)-metbyl 3-hydroxy-2-methylpropionate (Aldrich), in three steps and 62% yield (not from the (R)-(-)-propionate as we erroneously reported earlier), see ref 4b and 4e.
- 8. All new compounds gave spectroscopic data in agreement with the assigned structures. 3 had <sup>1</sup>H NMR  $\delta$  (CDCl<sub>3</sub>, 400 MHz) 7.37-7.26 (5H, m), 4.49 (2H, ABq, J = 12.0 Hz), 3.80 (IH, dd, J = 6.5,3.1 Hz), 3.70 (lH, dd, J = 9.4, 1.8 Hz), 3.70 (lH, dd,  $J = 10.7, 3.9$  Hz), 3.65 (1H, dd,  $J = 10.7, 8.3$  Hz), 3.46 (1H, dd,  $J = 9.2, 4.7$  Hz), 3.43 (1H, dd,  $J = 9.2, 5.0$  Hz), 1.98 (1H, qddd, *J=* 6.9,6.5, 5.0,4.7 Hz), 1.88 (lH, ddqd, J= 9.4, 8.3,6.9,3.9 Hz), 1.80 (lH,qdd,/= 7.0, 3.1, 1.8 Hz), 1.07 (3H, d, J = 6.9 Hz), 0.96 (3H, d, *J =* 7.0 Hz), 0.72 (3H, d, *J =* 6.9 Hz); 13C NMR S (CDC13, 100 MHz) 138.1, 128.4, 127.6, 127.5, 82.6, 79.4, 74.1, 73.3, 69.1, 37.2, 36.8, 36.3, 13.4, 13.2, 5.5; HRMS (CI, NH3) [M+H]+ found 297.2071, Cl7H2904 requires 297.2066; 4 had lH NMR S (CDC13, 400 MHz) 5.51 (lH, dq, *J =* 15.5,6.0 Hz), 5.38 (IH, ddq, *J =* 15.5, 6.8, 1.5 Hz), 4.27 (lH, qd, *J =* 6.4, 1.8 Hz). 3.96 (lH, dd, *J =* 6.8, 5.0 Hz), 3.72 (lH, dd. *J =* 6.7, 2.0 Hz), 3.50 (lH, br s), 1.84 (lH, qdd, J = 7.1,6.7, 5.0 Hz), 1.68 (3H, br d, *J =* 6.0 Hz), 1.59 (IH, qdd, *J =* 1.1, 2.0, 1.8 Hz), 1.11 (3H, d, *J =* 6.4 Hz), 0.99 (3H, d, *J =* 7.1 Hz), 0.95 (3H. d, *J =* 7.1 Hz), 0.90 (9H, s), 0.86 (9H, s), 0.09 (3H, s), 0.08 (3H, s), -0.01 (3H, s), -0.03 (3H, s); 13C NMR 6 (CDC13, 100 MHz) 133.2, 126.6, 19.3, 75.8, 66.6, 43.7, 41.2, 26.2, 25.9, 20.9, 18.4, 18.2, 17.6, 12.1, 11.4, -3.5, -3.6, -3.8, -4.9; HRMS (CI, NH<sub>3</sub>) [M+H]<sup>+</sup> found 431.3375, C<sub>23</sub>H<sub>51</sub>O<sub>3</sub>Si<sub>2</sub> requires 431.3377; 1 had <sup>1</sup>H NMR  $\delta$  (CDCl<sub>3</sub>, 400 MHz) 5.19 (1H, q, *J* = 6.4 Hz), 4.47 (1H, br d, *J* = 4.4 Hz), 3.82 (1H, d, *J* = 10.6 Hz), 3.56 (1H, br d, *J =* 10.8 Hz), 3.14 (1H. d, *J =* 8.7 Hz). 3.00 (lH, m), 2.65 (1H. dq, *J =* 10.8, 6.6 Hz), 2.54-2.40 (2H, m), 1.96 (lH, dq, *J =*  10.6, 6.6 Hz), 1.60-1.50 (2H, m), 1.41 (3H, s), 1.40 (3H, s), 1.22 (3H, d, *J =* 6.4 Hz), 1.08 (3H, d, *J =* 6.6 Hz), 1.02 (3H, d, *J =* 6.7 Hz), 0.91 (3H, d, *J = 6.1 Hz), 0.94 (3H,* d, *J =* 6.6 Hz), 0.91 (3H , d, *J =* 6.6 Hz), 0.90 (9H, s), 0.89 (9H, s), 0.10 (3H, s), 0.06 (3H. s), 0.01 (3H. s), -0.03 (3H, s): 13C NMR S (CDC13, 100 MHz) 212.5, 173.8, 99.7, 81.7, 15.6, 72.0, 71.4. 71.4, 43.1, 40.2, 40.1. 38.6, 32.8, 30.5, 29.7, 26.3, 25.7, 19.5, 18.8, 18.4, 18.0, 15.6, 12.4, 10.1, 8.7, 7.1, -2.8,  $-4.9, -5.0, -5.7$ ; HRMS (CI, NH<sub>3</sub>) [M+NH<sub>4</sub>]<sup>+</sup> found 660.4692, C<sub>34</sub>H<sub>70</sub>NO<sub>7</sub>Si<sub>2</sub> requires 660.4690.
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